

Parallel Grippers - DPG DIRECTCONNECT™ Modular Series

**NO
ADAPTER
PLATES!**

DIRECTCONNECT™
ADVANCED MODULAR AUTOMATION TECHNOLOGY

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ADAPTER
PLATES!**

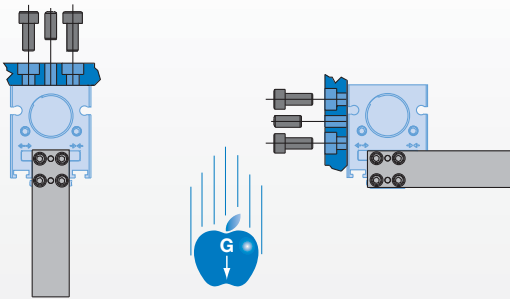
- **Multiple mounting locations:** DIRECTCONNECT™ mounting on top and back of body. Fingers mount to sides or bottom of jaws.
- **Multiple air port positions:** Tapped air ports on front and both sides are standard. Top air ports with counterbores for o-ring manifolded operation and threads for screw-in type fittings are available.

- **Sensing options:** Magneto resistive (Hall Effect) or inductive proximity sensors available.
- **Sense up to four positions:** Up to four jaw positions can be sensed to allow open, closed, part present, or variable part size sensing.
- **Shielded to repel contaminate:** Design repels chips and particulate. Closed jaw position spacing eliminates "chip compactor" effect.
- **Longer finger applications:** Rigid design and full body support of jaw allows for longer finger lengths.

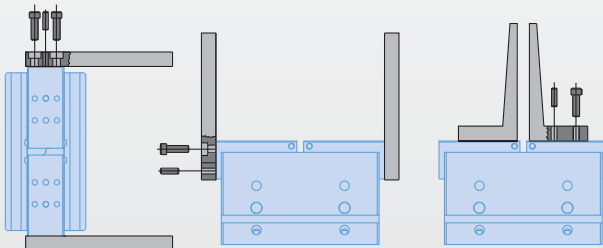
- **Spring assist, spring return:** Cylinders can be double acting, double acting spring assist, failsafe, or single acting in either open or closed direction.
- **Non-synchronous motion:** Non-synchronous motion option provides independent jaw motion allowing the gripper to pick or place at a point other than it's center.
- **Single jaw motion with fixed jaw:** This option locks one jaw in a fixed position while the other jaw is free to move.

Mounting Information:

Grippers can be mounted & operated in any orientation



Body mounts with screws and locates with slip fit dowel pins for accuracy



Fingers attach with screws and locate on jaws by keying or dowel pin holes

Technical Specifications:

Pneumatic Specifications

Pressure Operating Range
Cylinder Type

Imperial

40-100 psi

Metric

3-7 bar

Double Acting

or Single Acting Spring Return

or Double Acting Spring Assist

Internally Lubricated Buna-N

4-way, 2-position for Double Acting
or 3-way, 2-position for Single Acting

Dynamic Seals
Valve Required
to Operate

Air Quality Requirements

Air Filtration
Air Lubrication
Air Humidity

40 Micron or Better
Not Necessary*
Low Moisture Content (dry)

Temperature Operating Range

Buna-N Seals (standard)
Viton® Seals (optional)

-30°~180° F
-20°~300° F

-35°~80° C
-30°~150° C

Maintenance Specifications†

Expected Life

Normal Application
w/ Preventative Maintenance

Field Repairable

Seal Repair Kits Available

5 million cycles
10+ million cycles*
Yes
Yes

Application Restrictions

Applications where mechanism lubricant could
cause contamination

*Addition of lubrication will greatly increase service life

†See Maintenance Section

Product Features

Hard Coat Anodize

The body and jaws have hard-coat anodize 60RC with Teflon® impregnation

High Temperature

Optional Viton® seals are available for high temperature applications

Multiple Air Port Locations

3 standard air port locations (front & both sides)
Optional top air ports available

Sensor Mounting Slots

Standard mounting slots for magneto resistive and inductive sensors (sensors sold separately)

One Piece Body

One piece lightweight aircraft quality aluminum body

DIRECTCONNECT Mounting Patterns

2 DIRECTCONNECT™ mounting surfaces on top and back of body

Sensor Targets

Magnets come standard in pistons for magneto resistive sensors

Four inductive sensor targets on sides of jaws

Dowel Holes

Slip fit dowel pin holes in body and jaws

Superior Jaw Support

Jaws are supported throughout the length of the body

Versatile Finger Mounting

2 finger mounting surfaces on each jaw

Shielded Design

Shielded design repels contaminants

Extremely Compact & Robust Design

Self-Lubricating Seals

Self lubricating dynamic seals (Buna-N only)

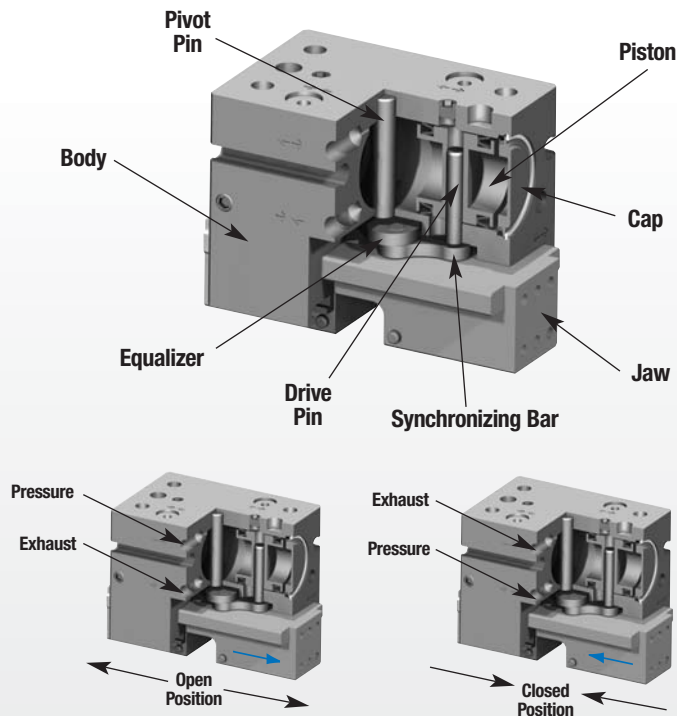
Multiple Sensor Capabilities

Capable of sensing both jaws in the open and closed positions (up to 4 sensors can be used for multi-position sensing)

Optional Features

- Top air ports eliminating the need for airlines
- Fixed jaw configurations
- Spring assist for open or close stroke
- Non-synchronous version

Operating Principle



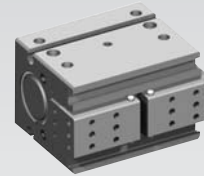
- Dual double acting opposed pistons, connected to both a jaw and a synchronizing bar by a drive pin, actuate in opposite directions.
- The synchronizing bars are connected to the equalizer which synchronizes the motion.
- Suitable for internal or external gripping.
- The synchronizing elements can be removed for non-synchronous operation.

Designed and manufactured in the USA

Style -DPG-10M Parallel Gripper

Size -1

Style:	DPG-10M-1
Stroke:	0.25 in. 6.4 mm
Grip Force:	50 lbs. 222 N
Weight:	0.39 lbs. 0.17 Kg

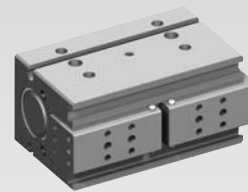


See Page **1.60**

Style -DPG-10M Parallel Gripper

Size -2

Style:	DPG-10M-2
Stroke:	0.50 in. 12.7 mm
Grip Force:	50 lbs. 222 N
Weight:	0.53 lbs. 0.24 Kg

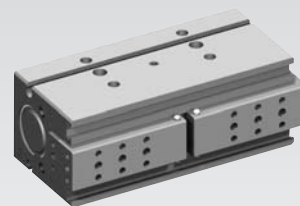


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Style -DPG-10M Parallel Gripper

Size -3

Style:	DPG-10M-3
Stroke:	0.75 in. 19.1 mm
Grip Force:	50 lbs. 222 N
Weight:	0.68 lbs. 0.30 Kg

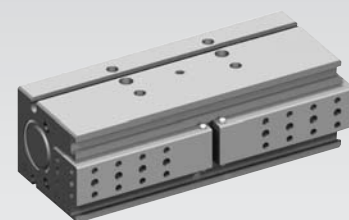


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Style -DPG-10M Parallel Gripper

Size -4

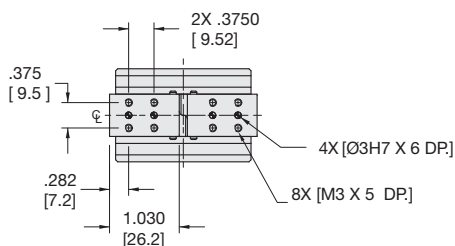
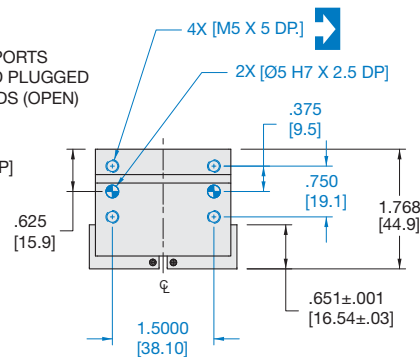
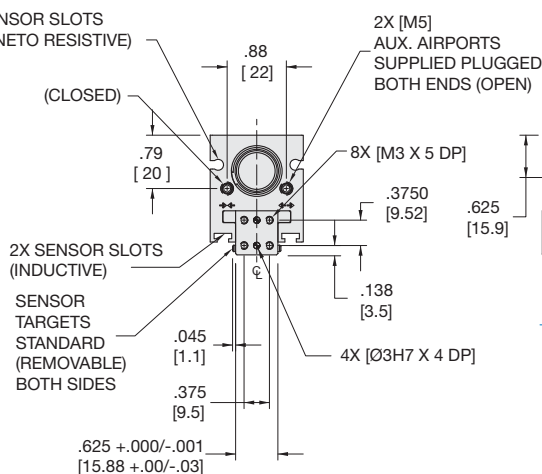
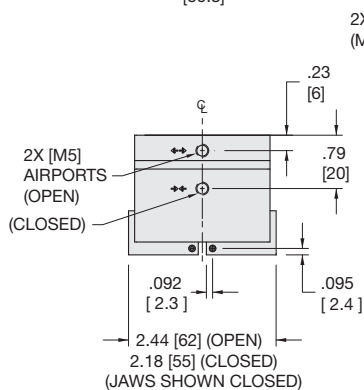
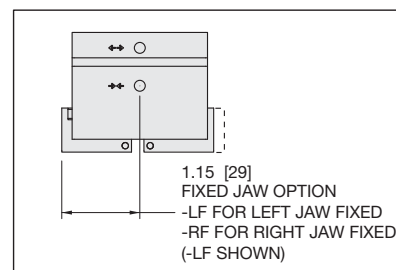
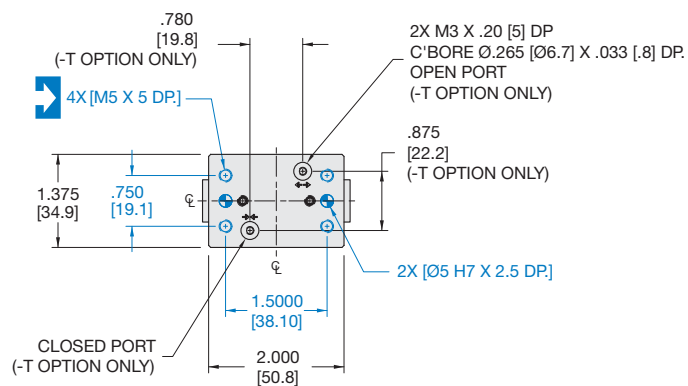
Style:	DPG-10M-4
Stroke:	1.00 in. 25.4 mm
Grip Force:	50 lbs. 222 N
Weight:	0.81 lbs. 0.36 Kg



See Page **1.66**

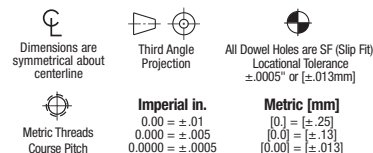


PARALLEL GRIPPER DPG-10M-1 DIRECTCONNECT™ MODULAR SERIES

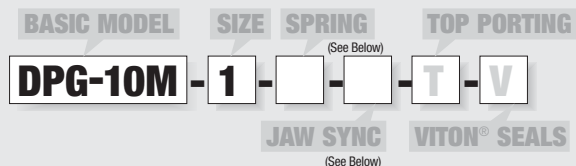


NOTE: DIRECTCONNECT™ DIMENSIONS ARE SHOWN IN BLUE

UNLESS OTHERWISE NOTED ALL TOLERANCES ARE AS SHOWN BELOW



How to Order:



SPRING DIRECTION

O	Spring Open
C	Spring Closed
	Leave Blank. No Spring Option (standard)

**JAW SYNCHRONIZATION
CONFIGURATION**

LF Left Jaw Fixed
RF Right Jaw Fixed
NS Non-synchronous Jaws
Leave Blank for Synchronous (standard)

SENSOR ACCESSORIES

Inductive Sensor Mounting Kit (Mounts 2 Sensors)	OSMK-097	1 or 2
NPN Inductive Sensor with Qk. Disconnect*	OISN-019	1,2,3, or 4
PNP Inductive Sensor with Qk. Disconnect*	OISP-019	1,2,3, or 4
NPN Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSN-006	1,2,3, or 4
PNP Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSP-006	1,2,3, or 4
NPN Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSN-008	1,2,3, or 4
PNP Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSP-008	1,2,3, or 4
NPN Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSN-011	1,2,3, or 4
PNP Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSP-011	1,2,3, or 4
Quick Disconnect Cable (2 meters long)*	CABL-010	1,2,3, or 4
Quick Disconnect Cable (5 meters long)*	CABL-013	1,2,3, or 4
Quick Disconnect Cable Extension Cord (1 meter long)*	CABL-015	1,2,3, or 4
Quick Disconnect Cable Extension Cord (2 meters long)*	CABL-016	1,2,3, or 4

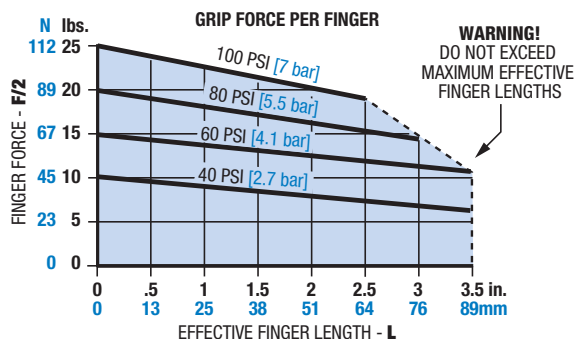
PNEUMATIC ACCESSORIES

Standard Seal Repair Kit	SLKT-183	1
Viton® Seal Repair Kit	SLKT-183V	1
-T Option Plumbing Fitting - M3 male to 3mm OD Tube Push-in Style	PLFT-021	1 or 2
-2mm Option Plumbing Fitting - M3 male to 2mm ID Tube Barb Style	PLFT-022	1 or 2
Fail Safe Valve - M5 (Metric)	OFSV-004	1
Adjustable Flow Control (Metric)	VLVF-008	1 or 2
Top Port Manifold Seal Kit	SLKT-184V	1

*Sensor and cable sold separately

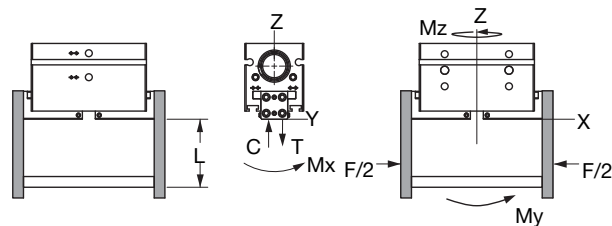
SAMPLE ORDER: DPG-10M-1-C-V

Ex: DPG-10M Gripper, Metric, Size 1, Spring Close, Viton® Seals



Total Additional Grip Force	Spring Open	Spring Close
@ Full Open	6 lbs. 26 N	9 lbs. 40 N
@ Full Close	11 lbs. 49 N	6 lbs. 26 N

Specifications	DPG-10M-1
Total Rated Grip Force F @ 100 psi, 7 bar	50 lbs. 222 N
Stroke	0.25 in. 6.4 mm
Weight	0.39 lbs. 0.17 Kg
Pressure Range	40-100 psi 3-7 bar
Cylinder Bore Ø	0.688 in. 17.5 mm
Displacement	0.076 in³ 1.2 cm³

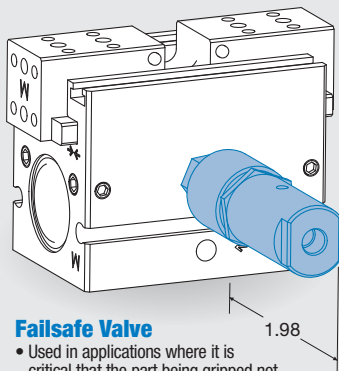


Loading Capacity†	Static	Dynamic
Maximum Tensile T	175 lbs. [778 N]	20 lbs. [89 N]
Maximum Compressive C	400 lbs. [1779 N]	20 lbs. [89 N]
Maximum Moment Mx	150 in.-lbs. [17 Nm]	20 in.-lbs. [2 Nm]
Maximum Moment My	175 in.-lbs. [20 Nm]	30 in.-lbs. [3 Nm]
Maximum Moment Mz	150 in.-lbs. [17 Nm]	20 in.-lbs. [2 Nm]

†Capacities are per set of jaws and are not simultaneous

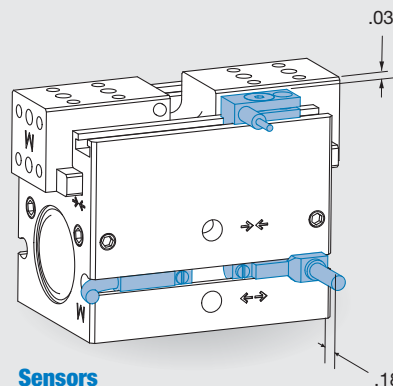
Specifications (cont.)	DPG-10M-1
Temperature Range: Standard Seals	-30°~180° F -35°~80° C
Viton® Seals	-20°~300° F -30°~150° C
Actuation	0.13 sec. 0.13 sec.
Accuracy	±0.002 in. ±0.05 mm
Repeatability	±0.002 in. ±0.05 mm
Valve required to actuate	4-way, 2-position

Accessory Mounting Technical Data



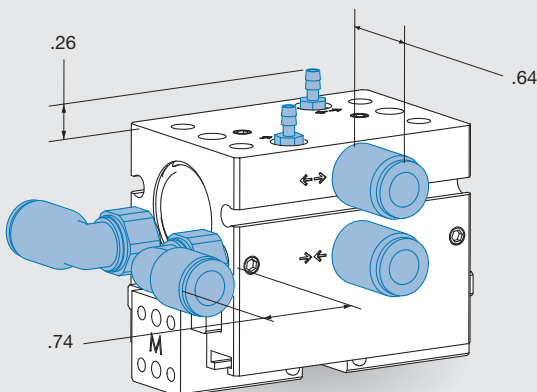
Failsafe Valve

- Used in applications where it is critical that the part being gripped not be dropped if air pressure is lost
- Mounts directly to gripper
- M5 air port



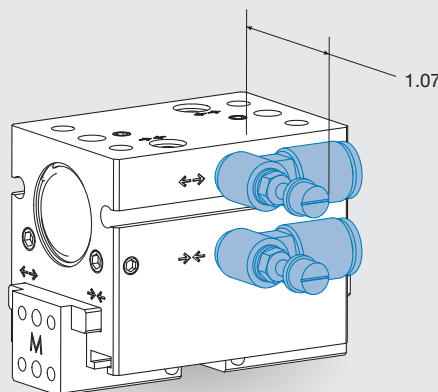
Sensors

- Choose from magneto resistive and inductive prox
- Capable of sensing 4 positions open and closed on both jaws
- PNP and NPN available
- Magneto resistive sensors are slot mounted, no mounting kits required
- Threaded quick disconnect with built-in led output
- Sensors mount on either side of gripper



Multiple Air Port Locations

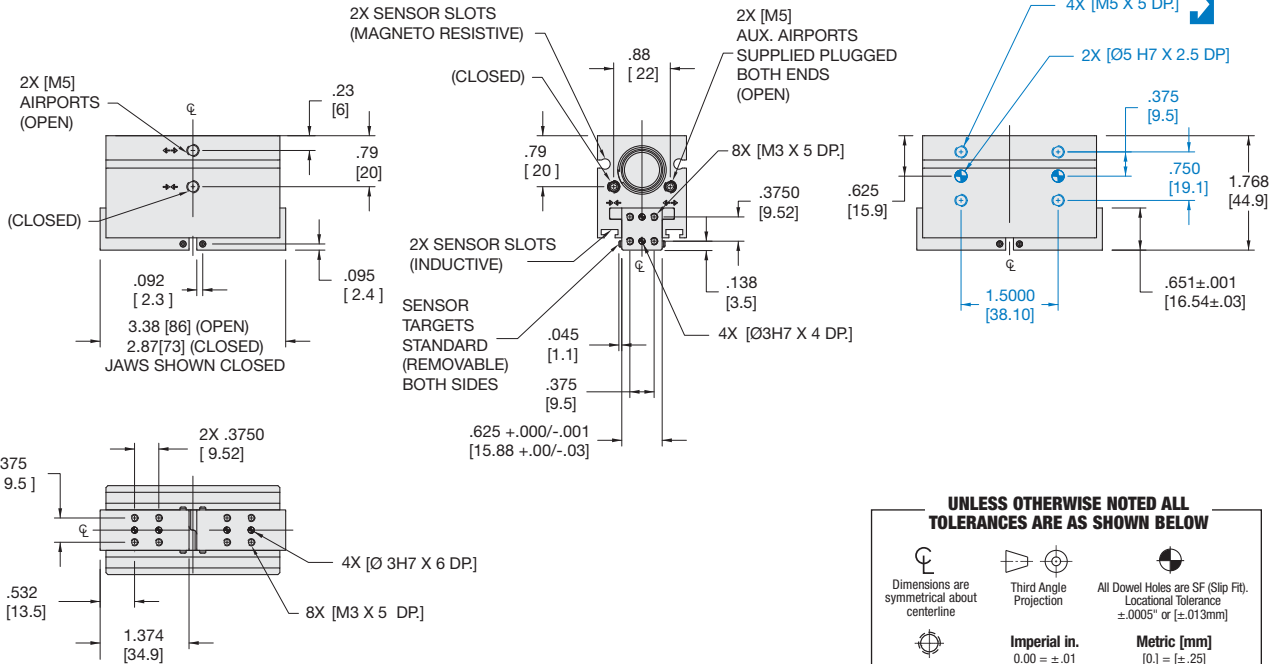
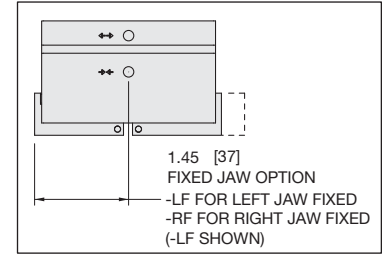
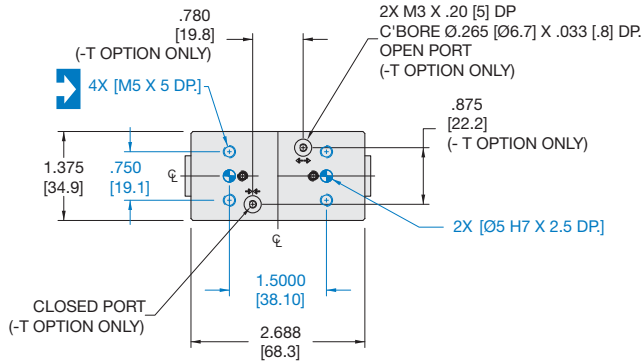
- 3 standard air port locations (front and both sides)
- Optional top ports are tapped for M3 fittings
- Consult factory for plumbing fitting part numbers



Flow Controls

- Thumb screw adjust with locking nut for adjusting actuation time
- Available for 5mm OD tubing

PARALLEL GRIPPER DPG-10M-2 DIRECTCONNECT™ MODULAR SERIES



NOTE: DIRECTCONNECT™ DIMENSIONS ARE SHOWN IN BLUE

UNLESS OTHERWISE NOTED ALL TOLERANCES ARE AS SHOWN BELOW

	Dimensions are symmetrical about centerline		Third Angle Projection		All Dowel Holes are SF (Slip Fit). Locational Tolerance ±.0005" or (±.013mm)
	Metric Threads Course Pitch		Imperial in. 0.00 = ±.01 0.000 = ±.005 0.0000 = ±.0005		Metric [mm] [0.] = ±.25 [0.0] = ±.13 [0.00] = ±.013

How to Order: (Order Accessories separately from Basic Model)

BASIC MODEL **SIZE** **SPRING** **TOP PORTING**

DPG-10M - **2** - **(See Below)** - **T** - **V**

JAW SYNC **VITON® SEALS**

(See Below)

SPRING DIRECTION	O Spring Open
	C Spring Closed
	Leave Blank. No Spring Option (standard)
JAW SYNCHRONIZATION CONFIGURATION	LF Left Jaw Fixed
	RF Right Jaw Fixed
	NS Non-synchronous Jaws
	Leave Blank for Synchronous (standard)

SENSOR ACCESSORIES

	ORDER #	QTY/UNIT
Inductive Sensor Mounting Kit (Mounts 2 Sensors)	OSMK-097	1 or 2
NPN Inductive Sensor with Qk. Disconnect*	OISN-019	1,2,3, or 4
PNP Inductive Sensor with Qk. Disconnect*	OISP-019	1,2,3, or 4
NPN Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSN-006	1,2,3, or 4
PNP Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSP-006	1,2,3, or 4
NPN Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSN-008	1,2,3, or 4
PNP Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSP-008	1,2,3, or 4
NPN Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSN-011	1,2,3, or 4
PNP Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSP-011	1,2,3, or 4
Quick Disconnect Cable (2 meters long)*	CABL-010	1,2,3, or 4
Quick Disconnect Cable (5 meters long)*	CABL-013	1,2,3, or 4
Quick Disconnect Cable Extension Cord (1 meter long)*	CABL-015	1,2,3, or 4
Quick Disconnect Cable Extension Cord (2 meters long)*	CABL-016	1,2,3, or 4

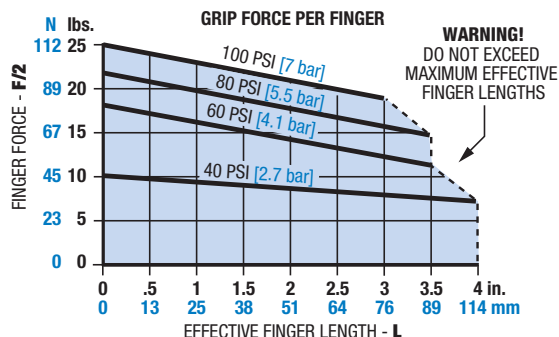
PNEUMATIC ACCESSORIES

	ORDER #	QTY/UNIT
Standard Seal Repair Kit	SLKT-183	1
Viton® Seal Repair Kit	SLKT-183V	1
-T Option Plumbing Fitting - M3 male to 3mm OD Tube Push-in Style	PLFT-021	1 or 2
-T Option Plumbing Fitting - M3 male to 2mm ID Tube Barb Style	PLFT-022	1 or 2
Fail Safe Valve - M5 (Metric)	OFSV-004	1
Adjustable Flow Control (Metric)	VLVF-008	1 or 2
Top Port Manifold Seal Kit	SLKT-184V	1

*Sensor and cable sold separately

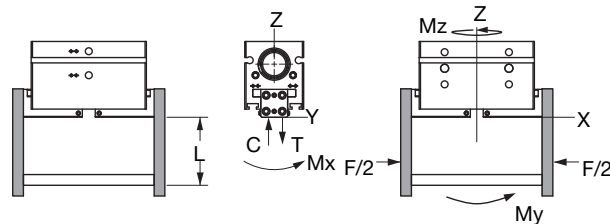
SAMPLE ORDER: DPG-10M-2-C-LF-V

Ex: DPG-10M Gripper, Metric, Size 2, Spring Close, Left Jaw Fixed, Viton® Seals



Total Additional Grip Force	Spring Open	Spring Close
@ Full Open	6 lbs. 26 N	14 lbs. 62 N
@ Full Close	15 lbs. 66 N	6 lbs. 26 N

Specifications	DPG-10M-2
Total Rated Grip Force F @ 100 psi, 7 bar	50 lbs. 222 N
Stroke	0.50 in. 12.7 mm
Weight	0.53 lbs. 0.24 Kg
Pressure Range	40-100 psi 3-7 bar
Cylinder Bore Ø	0.688 in. 17.5 mm
Displacement	0.153 in³ 2.5 cm³

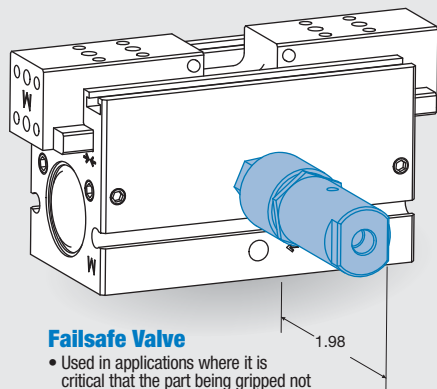


Loading Capacity†	Static	Dynamic
Maximum Tensile T	200 lbs. [890 N]	25 lbs. [111 N]
Maximum Compressive C	425 lbs. [1890 N]	25 lbs. [111 N]
Maximum Moment Mx	175 in.-lbs. [20 Nm]	25 in.-lbs. [3 Nm]
Maximum Moment My	200 in.-lbs. [23 Nm]	35 in.-lbs. [4 Nm]
Maximum Moment Mz	175 in.-lbs. [20 Nm]	25 in.-lbs. [3 Nm]

†Capacities are per set of jaws and are not simultaneous

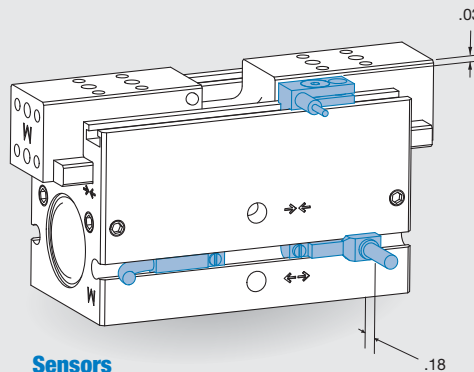
Specifications (cont.)	DPG-10M-2
Temperature Range: Standard Seals	-30°~180° F -35°~80° C
Viton® Seals	-20°~300° F -30°~150° C
Actuation	0.16 sec. 0.16 sec.
Accuracy	±0.002 in. ±0.05 mm
Repeatability	±0.002 in. ±0.05 mm
Valve required to actuate	4-way, 2-position

Accessory Mounting Technical Data



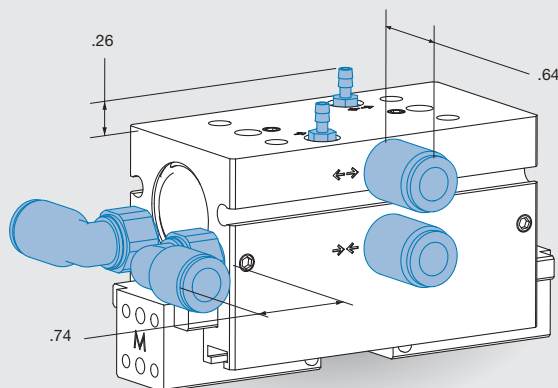
Failsafe Valve

- Used in applications where it is critical that the part being gripped not be dropped if air pressure is lost
- Mounts directly to gripper
- M5 air port



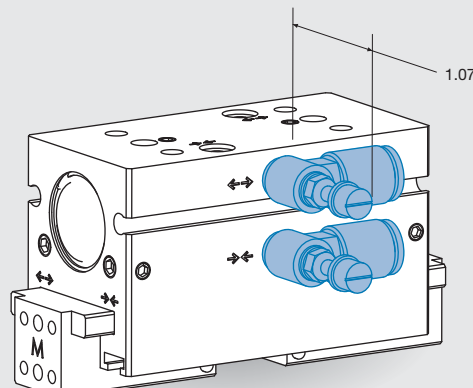
Sensors

- Choose from magneto resistive and inductive prox
- Capable of sensing 4 positions open and closed on both jaws
- PNP and NPN available
- Magneto resistive sensors are slot mounted, no mounting kits required
- Threaded quick disconnect with built-in led output
- Sensors mount on either side of gripper



Multiple Air Port Locations

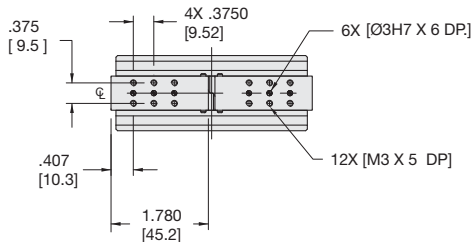
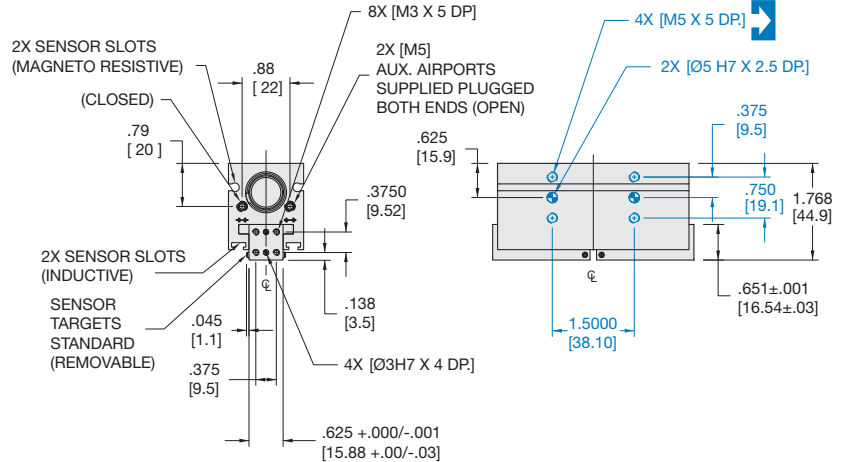
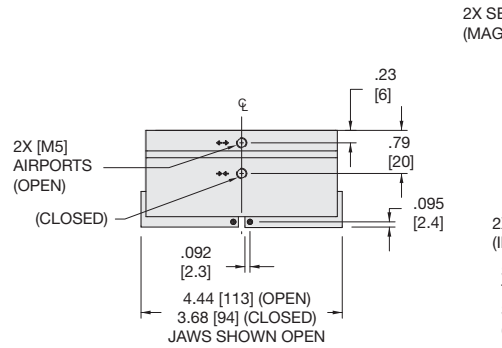
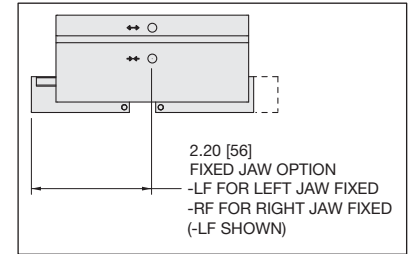
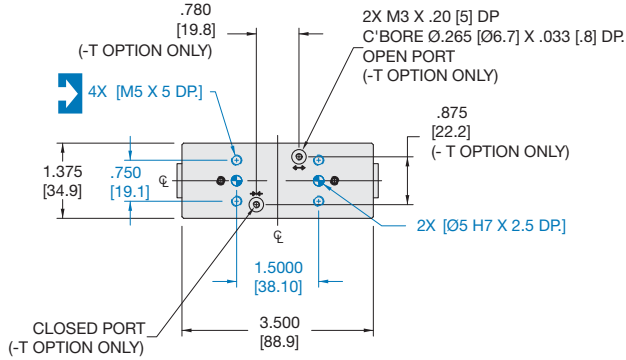
- 3 standard air port locations (front and both sides)
- Optional top ports are tapped for M3 fittings
- Consult factory for plumbing fitting part numbers



Flow Controls

- Thumb screw adjust with locking nut for adjusting actuation time
- Available for 5mm OD tubing

PARALLEL GRIPPER DPG-10M-3 DIRECTCONNECT™ MODULAR SERIES

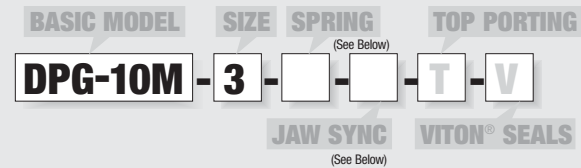


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Dimensions are symmetrical about centerline	Third Angle Projection	All Dowel Holes are SF (Slip Fit). Locational Tolerance ±.0005" or (±.013mm)
	Imperial in. 0.00 = ±.01 0.000 = ±.005 0.0000 = ±.0005	Metric [mm] [0.] = (±.25) [0.0] = (±.13) [0.00] = (±.013)
Metric Threads Course Pitch		

How to Order: (Order Accessories separately from Basic Model)



SPRING DIRECTION	O	Spring Open
	C	Spring Closed
JAW SYNCHRONIZATION CONFIGURATION	LF	Left Jaw Fixed
	RF	Right Jaw Fixed
	NS	Non-Synchronous Jaws
		Leave Blank for Synchronous (standard)

SENSOR ACCESSORIES

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PNP Inductive Sensor with Qk. Disconnect*	OISP-019	1,2,3, or 4
NPN Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSN-006	1,2,3, or 4
PNP Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSP-006	1,2,3, or 4
NPN Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSN-008	1,2,3, or 4
PNP Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSP-008	1,2,3, or 4
NPN Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSN-011	1,2,3, or 4
PNP Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSP-011	1,2,3, or 4
Quick Disconnect Cable (2 meters long)*	CABL-010	1,2,3, or 4
Quick Disconnect Cable (5 meters long)*	CABL-013	1,2,3, or 4
Quick Disconnect Cable Extension Cord (1 meter long)*	CABL-015	1,2,3, or 4
Quick Disconnect Cable Extension Cord (2 meters long)*	CABL-016	1,2,3, or 4

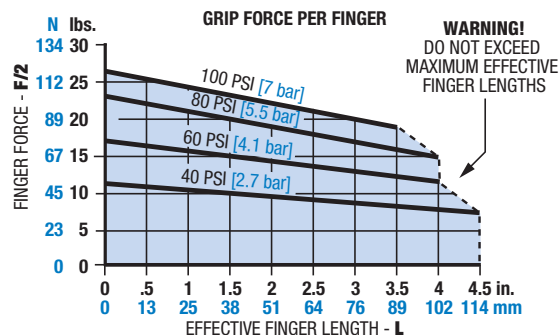
PNEUMATIC ACCESSORIES

	ORDER #	QTY/UNIT
Standard Seal Repair Kit	SLKT-183	1
Viton® Seal Repair Kit	SLKT-183V	1
-T Option Plumbing Fitting - M3 male to 3mm OD Tube Push-in Style	PLFT-021	1 or 2
-T Option Plumbing Fitting - M3 male to 2mm ID Tube Barb Style	PLFT-022	1 or 2
Fail Safe Valve - M5 (Metric)	OFSV-004	1
Adjustable Flow Control (Metric)	VLVF-008	1 or 2
Top Port Manifold Seal Kit	SLKT-184V	1

*Sensor and cable sold separately

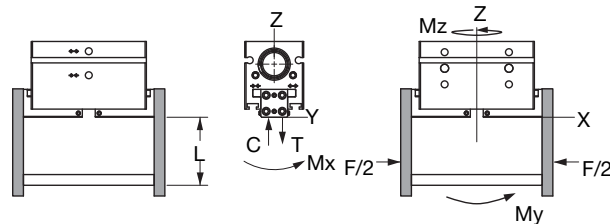
SAMPLE ORDER: DPG-10M-3-C-RF-V

Ex: DPG-10M Gripper, Metric, Size 3, Spring Close, Right Jaw Fixed, Viton® Seals



Total Additional Grip Force	Spring Open	Spring Close
@ Full Open	6 lbs. 26 N	15 lbs. 66 N
@ Full Close	23 lbs. 102 N	6 lbs. 26 N

Specifications	DPG-10M-3
Total Rated Grip Force F @ 100 psi, 7 bar	50 lbs. 222 N
Stroke	0.75 in. 19.1 mm
Weight	0.68 lbs. 0.30 Kg
Pressure Range	40-100 psi 3-7 bar
Cylinder Bore Ø	0.688 in. 17.5 mm
Displacement	0.230 in³ 3.8 cm³

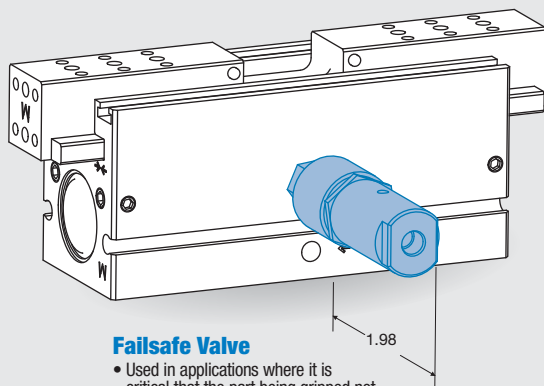


Loading Capacity†	Static	Dynamic
Maximum Tensile T	225 lbs. [1001 N]	30 lbs. [133 N]
Maximum Compressive C	450 lbs. [2002 N]	30 lbs. [133 N]
Maximum Moment Mx	200 in.-lbs. [23 Nm]	30 in.-lbs. [3 Nm]
Maximum Moment My	225 in.-lbs. [25 Nm]	40 in.-lbs. [5 Nm]
Maximum Moment Mz	200 in.-lbs. [23 Nm]	30 in.-lbs. [3 Nm]

†Capacities are per set of jaws and are not simultaneous

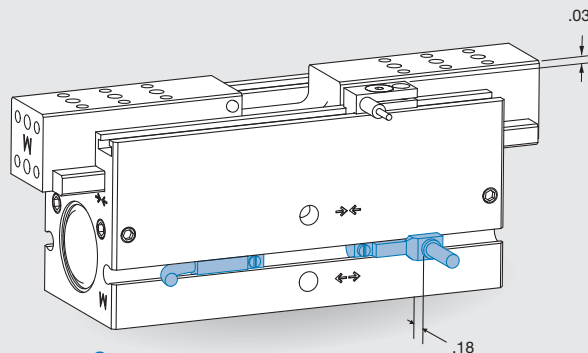
Specifications (cont.)	DPG-10M-3
Temperature Range: Standard Seals	-30°~180° F -35°~80° C
Viton® Seals	-20°~300° F -30°~150° C
Actuation	0.18 sec. 0.18 sec.
Accuracy	±0.002 in. ±0.05 mm
Repeatability	±0.002 in. ±0.05 mm
Valve required to actuate	4-way, 2-position

Accessory Mounting Technical Data



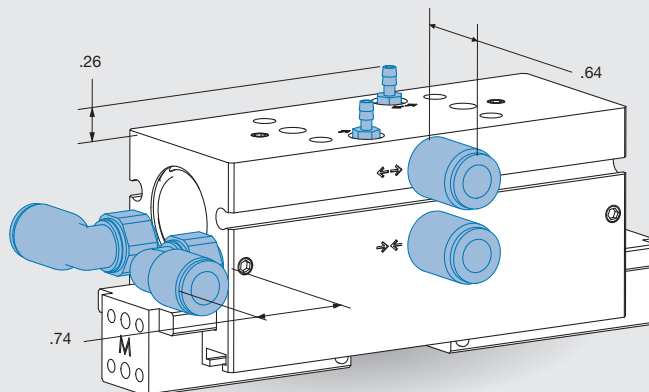
Failsafe Valve

- Used in applications where it is critical that the part being gripped not be dropped if air pressure is lost
- Mounts directly to gripper
- M5 air port



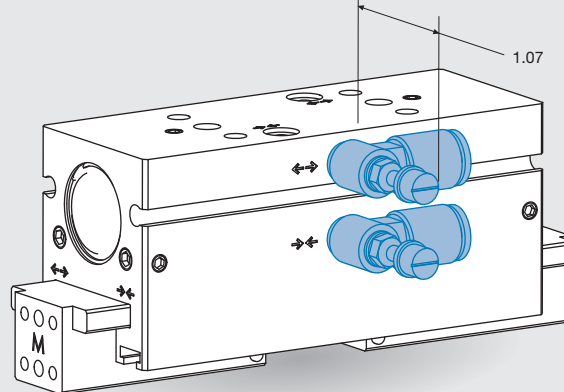
Sensors

- Choose from magneto resistive and inductive prox
- Capable of sensing 4 positions open and closed on both jaws
- PNP and NPN available
- Magneto resistive sensors are slot mounted, no mounting kits required
- Threaded quick disconnect with built-in led output
- Sensors mount on either side of gripper



Multiple Air Port Locations

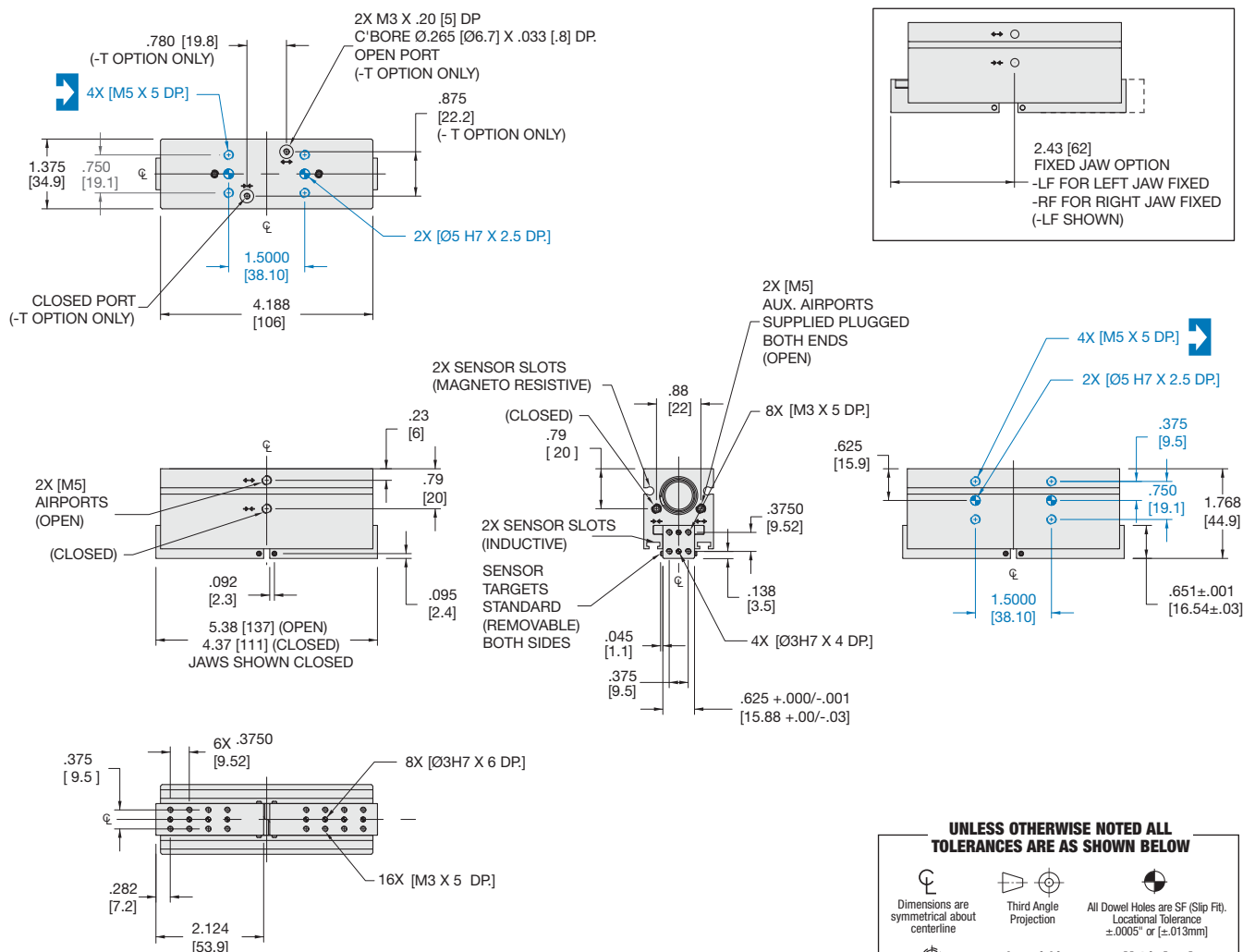
- 3 standard air port locations (front and both sides)
- Optional top ports are tapped for M3 fittings
- Consult factory for plumbing fitting part numbers



Flow Controls

- Thumb screw adjust with locking nut for adjusting actuation time
- Available for 5mm OD tubing

PARALLEL GRIPPER DPG-10M-4 DIRECTCONNECT™ MODULAR SERIES



NOTE: DIRECTCONNECT™ DIMENSIONS ARE SHOWN IN BLUE

How to Order:

BASIC MODEL

SIZE

SPRING (See Below)

TOP PORTING

DPG-10M - 4 - [] - [] - T - V

JAW SYNC (See Below)

VITON® SEALS

SPRING DIRECTION

O Spring Open
C Spring Closed
 — Leave Blank. No Spring Option (standard)

JAW SYNCHRONIZATION CONFIGURATION

LF Left Jaw Fixed
RF Right Jaw Fixed
NS Non-Synchronous Jaws
 — Leave Blank for Synchronous (standard)

SENSOR ACCESSORIES

Inductive Sensor Mounting Kit (Mounts 2 Sensors)	OSMK-097	1 or 2
NPN Inductive Sensor with Qk. Disconnect*	OISN-019	1,2,3, or 4
PNP Inductive Sensor with Qk. Disconnect*	OISP-019	1,2,3, or 4
NPN Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSN-006	1,2,3, or 4
PNP Magneto Resistive Sensor (long barrel) w/Qk. Disconnect*	OHSP-006	1,2,3, or 4
NPN Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSN-008	1,2,3, or 4
PNP Magneto Resistive Sensor (short barrel) w/Qk. Disconnect*	OHSP-008	1,2,3, or 4
NPN Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSN-011	1,2,3, or 4
PNP Magneto Resistive Sensor (90°) w/Qk. Disconnect*	OHSP-011	1,2,3, or 4
Quick Disconnect Cable (2 meters long)*	CABL-010	1,2,3, or 4
Quick Disconnect Cable (5 meters long)*	CABL-013	1,2,3, or 4
Quick Disconnect Cable Extension Cord (1 meter long)*	CABL-015	1,2,3, or 4
Quick Disconnect Cable Extension Cord (2 meters long)*	CABL-016	1,2,3, or 4

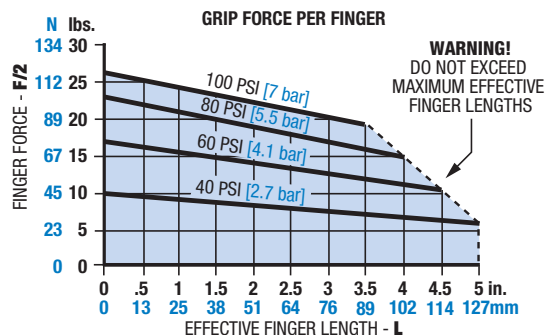
PNEUMATIC ACCESSORIES

Standard Seal Repair Kit	SLKT-183	1
Viton® Seal Repair Kit	SLKT-183V	1
-T Option Plumbing Fitting - M3 male to 3mm OD Tube Push-in Style	PLFT-021	1 or 2
-T Option Plumbing Fitting - M3 male to 2mm ID Tube Barb Style	PLFT-022	1 or 2
Fail Safe Valve - M5 (Metric)	OFSV-004	1
Adjustable Flow Control (Metric)	VLVF-008	1 or 2
Top Port Manifold Seal Kit	SLKT-184V	1

*Sensor and cable sold separately

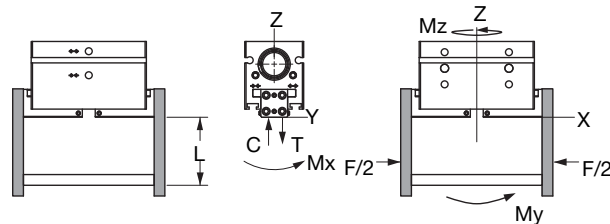
SAMPLE ORDER: DPG-10M-4-0-NS-V

Ex: DPG-10M Gripper, Metric, Size 4, Spring Open, Non-Synchronous Jaws, Viton® Seals



Total Additional Grip Force	Spring Open	Spring Close
@ Full Open	6 lbs. 26 N	15 lbs. 66 N
@ Full Close	22 lbs. 97 N	6 lbs. 26 N

Specifications	DPG-10M-4
Total Rated Grip Force F @ 100 psi, 7 bar	50 lbs. 222 N
Stroke	1.00 in. 25.4 mm
Weight	0.81 lbs. 0.36 Kg
Pressure Range	40-100 psi 3-7 bar
Cylinder Bore Ø	0.688 in. 17.5 mm
Displacement	0.306 in³ 5.0 cm³

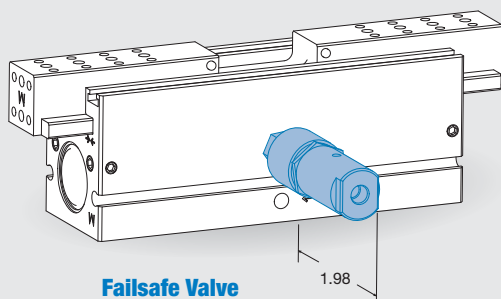


Loading Capacity†	Static	Dynamic
Maximum Tensile T	250 lbs. [1112 N]	35 lbs. [156 N]
Maximum Compressive C	475 lbs. [2113 N]	35 lbs. [156 N]
Maximum Moment Mx	225 in.-lbs. [25 Nm]	35 in.-lbs. [4 Nm]
Maximum Moment My	250 in.-lbs. [28 Nm]	45 in.-lbs. [5 Nm]
Maximum Moment Mz	225 in.-lbs. [25 Nm]	35 in.-lbs. [4 Nm]

†Capacities are per set of jaws and are not simultaneous

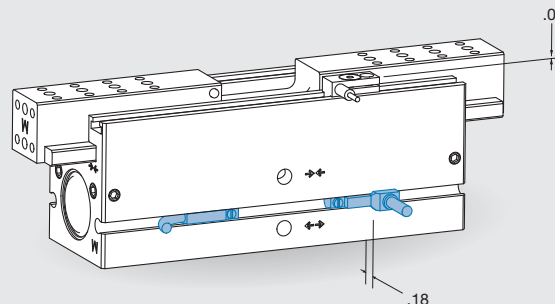
Specifications	DPG-10M-4
Temperature Range: Standard Seals	-30°~180° F -35°~80° C
Viton® Seals	-20°~300° F -30°~150° C
Actuation	0.23 sec. 0.23 sec.
Accuracy	±0.002 in. ±0.05 mm
Repeatability	±0.002 in. ±0.05 mm
Valve required to actuate	4-way, 2-position

Accessory Mounting Technical Data



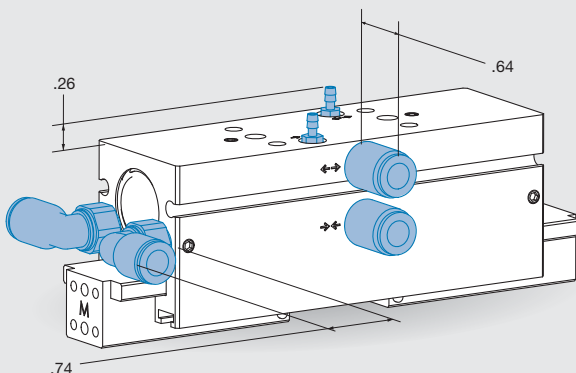
Failsafe Valve

- Used in applications where it is critical that the part being gripped not be dropped if air pressure is lost
- Mounts directly to gripper
- M5 air port



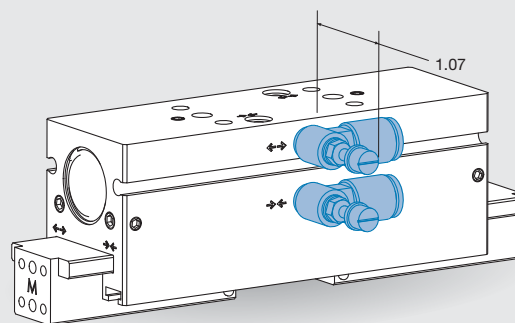
Sensors

- Choose from magneto resistive and inductive prox
- Capable of sensing 4 positions open and closed on both jaws
- PNP and NPN available
- Magneto resistive sensors are slot mounted, no mounting kits required
- Threaded quick disconnect with built-in led output
- Sensors mount on either side of gripper



Multiple Air Port Locations

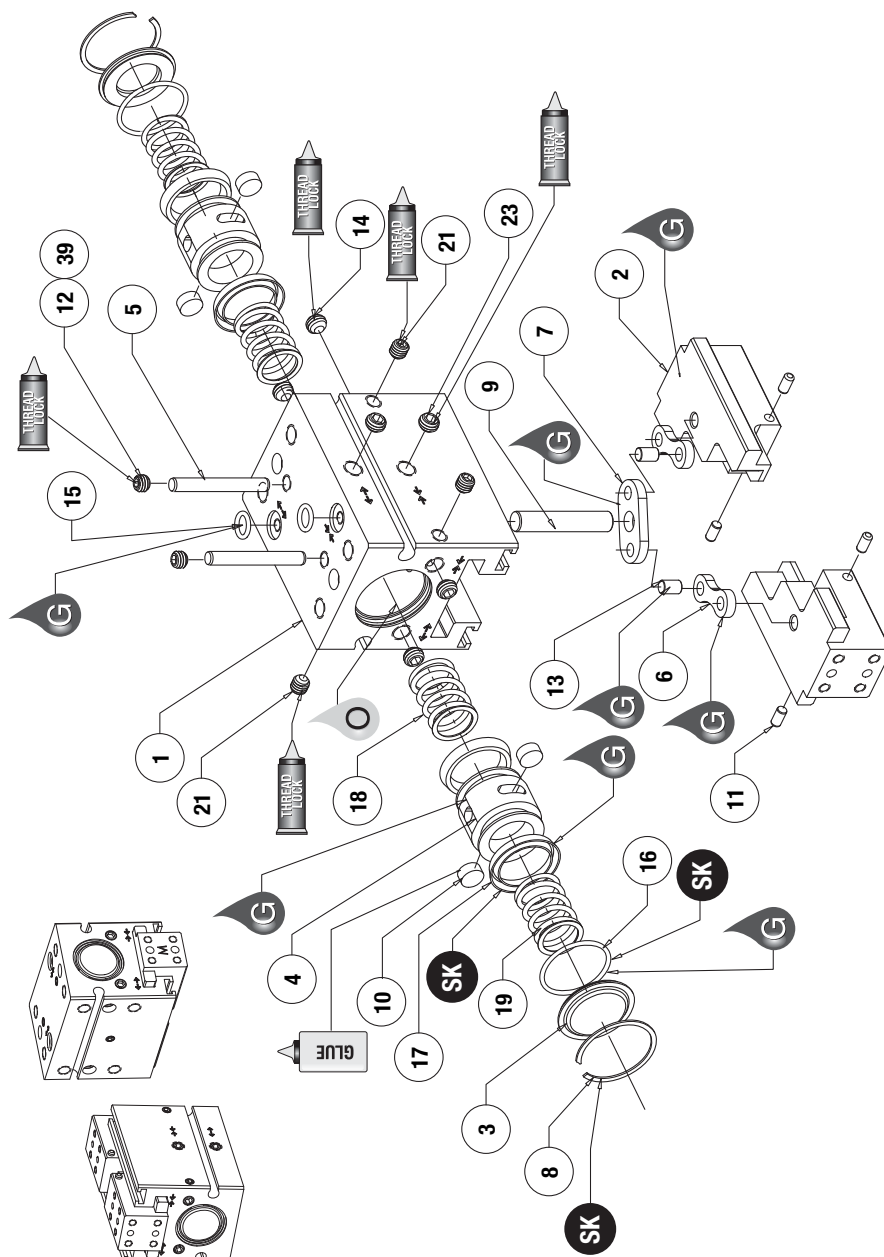
- 3 standard air port locations (front and both sides)
- Optional top ports are tapped for M3 fittings
- Consult factory for plumbing fitting part numbers



Flow Controls

- Thumb screw adjust with locking nut for adjusting actuation time
- Available for 5mm OD tubing

DPG SERIES EXPLODED VIEW



Item	Qty	Name
01	1	Body
02	2	Jaw
03	2	Cap
04	2	Piston
05	2	Drive Pin
06	2	Synchronizing Bar
07	1	Equalizer
08	2	Retaining Ring
09	1	Pivot Pin
10	4	Magnet
11	4	Targets for Inductive Sensors
12	2	Set Screw - Drive Pin Access Plug
13	2	Equalizer/Synchronizing Bar pivot pin
14	4	Set Screw - End Port Plugs
15	2	O-ring - Top Porting Manifold Seals (-T option)
16	2	O-ring - Cap Seals
17	4	U-cup - Piston Seals
18	2	Springs for "-O" Spring-Open Option
19	2	Springs for "-C" Spring-Closed Option
21	3	Set Screw - Internal Porting Plugs
23	2	Set Screw - Side Porting Plugs (-T option)
39	1	Set Screw - Plug (-LF and -RF options only)

NOTE: Contact the Robohand Sales Department for a complete spare parts list with order numbers and prices.

SK Seal Repair Kit Order #'s
See Product Data Sheets

Assembly Procedure

- 1) Lubricate body.
- 2) Plug cross ports in body.
- 3) Press pivot pin into body.
- 4) Insert magnets into pistons making sure magnets attract to each other.
- 5) Lubricate and install seals onto pistons.
- 6) Insert pistons into body aligning drive pin hole in pistons with the drive pin hole in the body.
- 7) Press pins into equalizer.
- 8) Assemble equalizer with synchronizing bars and place onto pivot pin in body

making sure holes in synchronizing bars line up with holes in pistons.

- 9) From top body mounting surface insert drive pins through the pistons and into the synchronizing bars making sure not to go through the synchronizing bars.
- 10) Place jaws into body aligning the drive pins with the hole in the jaws.
- 11) Press drive pins into jaws.
- 12) Install drive pin plugs into body.
- 13) Place seals onto caps and install with retaining rings.

Non-Synchronous Procedure

- 1) Remove drive pin plugs.
- 2) Press drive pins out of body from jaw side.
- 3) Remove jaws from body.
- 4) Remove equalizer and synchronizing bars from body.
- 5) Re-install jaws into body aligning the drive pin with the hole in the jaws
- 6) Press drive pins into jaws.
- 7) Re-install drive pin plugs into body.



Seal Kit
Items



Thread
Locker



Krytox™
Lubricant



Lightweight
Machine Oil



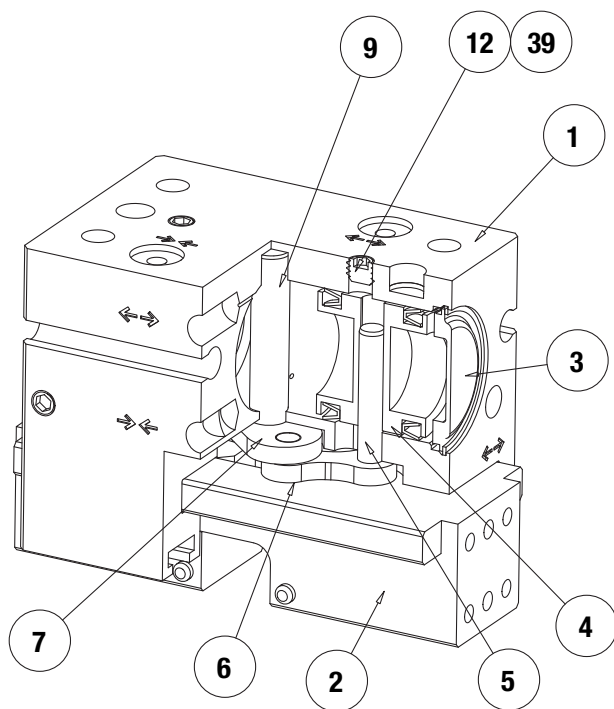
Teflon™ Based
Grease



Super
Bonder



Third Angle
Projection



Item	Qty	Name
01	1	Body
02	2	Jaw
03	2	Cap
04	2	Piston
05	2	Drive Pin
06	2	Synchronizing Bar
07	1	Equalizer
09	1	Pivot Pin
12	2	Set Screw - Drive Pin Access Plug
39	1	Set Screw - Plug (-LF and -RF options only)

NOTE: Contact the Robohand Sales Department for a complete spare parts list with order numbers and prices.

Accessory Installation & Adjustment Instructions

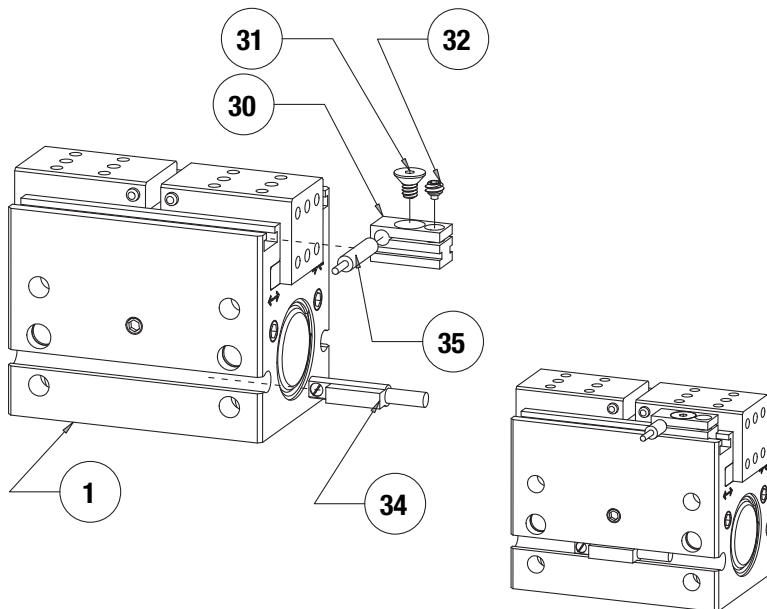
Installation:

Magneto Resistive Sensors

- 1) Install sensors in profile slots of gripper body as shown.
- 2) Set sensors with integrated screw.

Inductive Sensors

- 1) Insert sensor bracket into slot of body.
- 2) Insert sensor into bracket and adjust sensor depth so that sensor light indicates on target.
- 3) Tighten sensor locking screw (#31) to hold sensor depth.
- 4) Position sensor bracket for desired stroke detection.
- 5) Tighten sensor bracket with setscrew (#32) to lock stroke detection position.



Seal Kit
Items



Thread
Locker



Krytox™
Lubricant



Lightweight
Machine Oil



Teflon™ Based
Grease



Super
Bonder



Third Angle
Projection